§ 63.5704

based on control device performance testing and control device monitoring.

§ 63.5704 What are the general requirements for complying with the open molding emission limit?

- (a) Emissions averaging option. For those open molding operations and materials complying using the emissions averaging option, you must demonstrate compliance by performing the steps in paragraphs (a)(1) through (5) of this section.
- (1) Use the methods specified in §63.5758 to determine the organic HAP content of resins and gel coats.
- (2) Complete the calculations described in §63.5710 to show that the organic HAP emissions do not exceed the limit specified in §63.5698.
- (3) Keep records as specified in paragraphs (a)(3)(i) through (iv) of this section for each resin and gel coat.
- (i) Hazardous air pollutant content.
- (ii) Amount of material used per month.
- (iii) Application method used for production resin and tooling resin. This record is not required if all production resins and tooling resins are applied with nonatomized technology.
- (iv) Calculations performed to demonstrate compliance based on MACT model point values, as described in §63.5710.
- (4) Prepare and submit the implementation plan described in §63.5707 to the Administrator and keep it up to date.
- (5) Submit semiannual compliance reports to the Administrator as specified in §63.5764.
- (b) Compliant materials option. For each open molding operation complying using the compliant materials option, you must demonstrate compliance by performing the steps in paragraphs (b)(1) through (4) of this section.
- (1) Use the methods specified in §63.5758 to determine the organic HAP content of resins and gel coats.
- (2) Complete the calculations described in §63.5713 to show that the weighted-average organic HAP content does not exceed the limit specified in Table 2 to this subpart.
- (3) Keep records as specified in paragraphs (b)(3)(i) through (iv) of this section for each resin and gel coat.

- (i) Hazardous air pollutant content.
- (ii) Application method for production resin and tooling resin. This record is not required if all production resins and tooling resins are applied with nonatomized technology.
- (iii) Amount of material used per month. This record is not required for an operation if all materials used for that operation comply with the organic HAP content requirements.
- (iv) Calculations performed, if required, to demonstrate compliance based on weighted-average organic HAP content as described in §63.5713.
- (4) Submit semiannual compliance reports to the Administrator as specified in §63.5764.
- (c) Add-on control option. If you are using an add-on control device, you must demonstrate compliance by performing the steps in paragraphs (c)(1) through (5) of this section.
- (1) Conduct a performance test of the control device as specified in §§ 63.5719 and 63.5722 to demonstrate initial compliance.
- (2) Use the performance test results to determine control device parameters to monitor after the performance test as specified in §63.5725.
- (3) Comply with the operating limits specified in §63.5715 and the control device and emission capture system monitoring requirements specified in §63.5725 to demonstrate continuous compliance.
- (4) Keep the records specified in $\S 63.5767$.
- (5) Submit to the Administrator the notifications and reports specified in §§ 63.5761 and 63.5764.

§ 63.5707 What is an implementation plan for open molding operations and when do I need to prepare one?

- (a) You must prepare an implementation plan for all open molding operations for which you comply by using the emissions averaging option described in §63.5704(a).
- (b) The implementation plan must describe the steps you will take to bring the open molding operations covered by this subpart into compliance. For each operation included in the emissions average, your implementation plan must include the elements

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listed in paragraphs (b)(1) through (3) of this section.

- (1) A description of each operation included in the average.
- (2) The maximum organic HAP content of the materials used, the application method used (if any atomized resin application methods are used in the average), and any other methods used to control emissions.
- (3) Calculations showing that the operations covered by the plan will comply with the open molding emission limit specified in §63.5698.
- (c) You must submit the implementation plan to the Administrator with the notification of compliance status specified in §63.5761.
- (d) You must keep the implementation plan on site and provide it to the Administrator when asked.
- (e) If you revise the implementation plan, you must submit the revised plan with your next semiannual compliance report specified in §63.5764.

§63.5710 How do I demonstrate compliance using emissions averaging?

- (a) Compliance using the emissions averaging option is demonstrated on a 12-month rolling-average basis and is determined at the end of every month (12 times per year). The first 12-month rolling-average period begins on the compliance date specified in §63.5695.
- (b) At the end of the twelfth month after your compliance date and at the end of every subsequent month, use equation 1 of this section to demonstrate that the organic HAP emissions from those operations included in the average do not exceed the emission limit in §63.5698 calculated for the same 12-month period. (Include terms in equation 1 of §63.5698 and equation 1 of this section for only those operations and materials included in the average.)

HAP emissions =
$$[(PV_R)(M_R) + (PV_{PG})(M_{PG}) + (PV_{CG})(M_{CG}) + (PV_{TR})(M_{TR}) + (PV_{TG})(M_{TG})]$$
 (Eq. 1)

Where:

HAP emissions= Organic HAP emissions calculated using MACT model point values for each operation included in the average, kilograms.

PV_R= Weighted-average MACT model point value for production resin used in the past 12 months, kilograms per megagram.

 M_R = Mass of production resin used in the past 12 months, megagrams.

PV_{PG}= Weighted-average MACT model point value for pigmented gel coat used in the past 12 months, kilograms per megagram.

 M_{PG} = Mass of pigmented gel coat used in the past 12 months, megagrams.

 PV_{CG} Weighted-average MACT model point value for clear gel coat used in the past 12 months, kilograms per megagram.

M_{CG}= Mass of clear gel coat used in the past 12 months, megagrams.

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m PV}_{
m TR}=$ Weighted-average MACT model point value for tooling resin used in the past 12 months, kilograms per megagram.

 M_{TR} = Mass of tooling resin used in the past 12 months, megagrams.

PV_{TG}= Weighted-average MACT model point value for tooling gel coat used in the past 12 months, kilograms per megagram.

 M_{TG} = Mass of tooling gel coat used in the past 12 months, megagrams.

(c) At the end of every month, use equation 2 of this section to compute the weighted-average MACT model point value for each open molding resin and gel coat operation included in the average.

$$PV_{OP} = \frac{\sum_{i=1}^{n} (M_i PV_i)}{\sum_{i=1}^{n} (M_i)}$$
 (Eq. 2)

Where:

 PV_{OP} =weighted-average MACT model point value for each open molding operation (PV_R , PV_{PG} , PV_{CG} , PV_{TR} , and PV_{TG}) included in the average, kilograms of HAP per megagram of material applied.

M_i=mass of resin or gel coat i used within an operation in the past 12 months, megagrams.

n=number of different open molding resins and gel coats used within an operation in the past 12 months.

PV_i=the MACT model point value for resin or gel coat i used within an operation in the past 12 months, kilograms of HAP per megagram of material applied.